

PRODUCT CODE 1072, 1073, 4152, 5434, 5436, 5433, 5435

WoodTech Emporio PU Palette

Asian Paints WoodTech Emporio PU Palette is a polyurethane based opaque coating available for Interior and Exterior Surfaces, which offers excellent stain resistance, better hardness and long-lasting durability.

PRODUCT BENEFITS

Quick Drying

Complete your painting in half time as required for a regular PU.

Over 3500+ shades

WoodTech Emporio PU Palette rolls out a sweeping range of 3500+ Stylish shades adding versatility and elegance to all wood surface.

Protection

WoodTech Emporio PU Palette has the best scratch, stain and heat resistance in the PU finishes category.

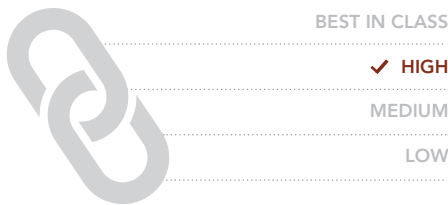
Hardness

WoodTech Emporio PU Palette has the highest film hardness, making this product very durable.



PRODUCT FEATURES

DURABILITY



COVERAGE

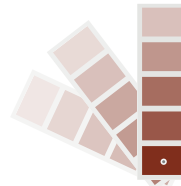
On smooth sanded wooden surface by Spraying



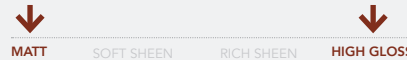
**Actual coverage may vary from the quoted coverage due to factors such as method and condition of application and surface roughness and porosity.

COLOURS AVAILABLE

3500+ Shades



FINISH



AVAILABLE PACKS



WoodTech Emporio PU White Sealer (1072) - 5 kgs & 20 kgs
 Hardener - Emporio PU White Sealer (1073) - 2 ltrs & 10 ltrs.
 WoodTech Emporio PU White Sealer Kit (4152) - 1 kg & 5 kgs Nett
 WoodTech Emporio PU Palette White Glossy Kit (5433) - 1 kg & 5 kgs Nett
 WoodTech Emporio PU Palette White Matt Kit (5434) - 1 kg & 5 kgs Nett
 WoodTech Emporio PU Palette Clear Glossy Kit (5435) - 1 kg & 5 kgs Nett
 WoodTech Emporio PU Palette Clear Matt Kit (5436) - 1 kg & 5 kgs Nett.

HOW TO APPLY

PRE PAINTING STEPS

CLEANING: Ensure wood to be coated is properly seasoned and all impurities are removed from the wood. Check and maintain moisture level in wood in the range of 10- 15%. Avoid higher moisture content in wood as it will lead to surface defects like popping, pinholes, and poor substrate wetting. Application area & surface must be free from dust, oil, grease, or foreign particles to prevent contamination. Compressor must be free from moisture and oil. Ensure good ventilation in application area.

SANDING: Sand the wooden surface along the grains using sand paper no. 180, and then 320 or 400. Wipe surface to clean off loose dust particles.

INSULATING: (Recommended) Apply 1-2 coats of WoodTech Epoxy Insulator to insulate from oil & resin from the wood, also it reduces absorption of a paint material on Veneer or Plywood and MDF.

DENT FILLING: If the surface has dents, apply WoodTech Filler with a putty knife over the dented area.

NOTE: (1.) WoodTech Emporio PU Palette base should be thoroughly stirred and mixed with WoodTech Emporio PU Palette hardener and thinner in the specified mixing ratio (2.) WoodTech Emporio PU Palette must not be polluted with oil, varnish or the like and must not be sanded with steel wool between coats. (3.) Base and hardener of 2 pack system

PAINT APPLICATION PROCESS

APPLICATION	CODE	THINNER	DILUTION %	APPLICATION VISCOSITY	RECOATING PERIOD
FOR EXTERIOR DURABILITY: - (APPLY 1-2 COATS WT PU PRESERVATIVE (1043) BY RAGGING IN A TIME INTERVAL OF 2 HRS.)					
STEP 1 WOODTECH EMPORIO PU WHITE SEALER FIRST COAT SPRAY STEP 2 SANDING	4152 1072 + 1073 IN 2:1	PU THINNER (1532/5442)	SPRAY 15 - 30	SPRAY 14 - 17	3 - 4 HRS (SHOULD NOT EXCEED 72 HOURS)
SAND THE SURFACE WITH EMERY PAPER 320 OR 400 AND WIPE CLEAN					
STEP 3 WOODTECH EMPORIO PU WHITE SEALER SECOND COAT SPRAY STEP 4 SANDING	4152 1072 + 1073 IN 2:1	PU THINNER (1532/5442)	SPRAY 15 - 30	SPRAY 14 - 17	3 - 4 HRS (SHOULD NOT EXCEED 72 HOURS)
SAND THE SURFACE WITH EMERY PAPER 320 OR 400 AND WIPE CLEAN					
STEP 5 WOODTECH EMPORIO PU PALETTE MATT / GLOSSY FIRST COAT STEP 6 SANDING	5434/5436 IN 2:1 (MATT)/ 5433/5435 IN 1:1 (GLOSSY)	PU THINNER (1532/5442)	SPRAY 15 - 30 MATT/ 30 - 50 GLOSSY	SPRAY 14 - 17	3 - 4 HRS (SHOULD NOT EXCEED 72 HOURS)
SAND THE SURFACE WITH EMERY PAPER 320 OR 400 AND WIPE CLEAN					
STEP 7 WOODTECH EMPORIO PU PALETTE MATT / GLOSSY SECOND COAT	5434/5436 IN 2:1 (MATT)/ 5433/5435 IN 1:1 (GLOSSY)	PU THINNER (1532/5442)	SPRAY 15 - 30 MATT/ 30 - 50 GLOSSY	SPRAY 14 - 17	3 - 4 HRS (SHOULD NOT EXCEED 72 HOURS)
(APPLY THIRD COAT IF REQUIRED AFTER SANDING WITH SAND PAPER NO. 320/400 AND WIPE CLEAN)					

must be consumed within one week of opening the fresh containers. The containers should be tightly closed after use to avoid any moisture contamination with the liquid material. (4.) If the coating gets physically damaged (cuts and dents) due to impact of sharp objects or any other means, after application or in normal usage, then the damaged surface

must be repaired by application of fresh coats of WoodTech Emporio PU Palette on the specific area. (5.) Recoat period is quoted for 30°C and 75% relative humidity, these may vary under different conditions. (6.) Spraying air pressure 2.2 to 2.8 kgs/sq.cm. (7.) Viscosity as measured through a Ford cup B4 at 30°C.

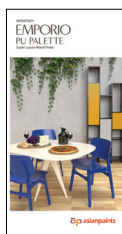
HOW TO CHOOSE COLOURS

Browse through Asian Paints colour tools to help you find the right colour combination

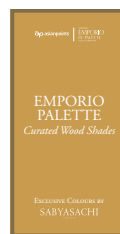
WOODTECH
SPECTRA



EMPORIO PU
PALETTE



EMPORIO PALETTE
SABYASACHI SHADE CARD



PU PALETTE
SHADE CARD



The final shade will vary on the basis of the color of the veneer, no of coats applied and dilution of the wood stains.

ADDITIONAL INFORMATION

POST PAINTING CARE

For removing stains on tiles and metal surfaces, apply A1/A1 Gold Thinner/NC Thinner on the surface and wipe clean. If stains are difficult to remove, scrapping can be done after applying A1/A1 Gold Thinner/NC Thinner on the stained area. Precautions need to be taken while spraying / brushing, like masking of adjoining areas with suitable material, as the stains may be difficult to remove if present on wood or coated wooden and wall surfaces.

TECHNICAL DETAILS

- a. Dry to touch time:** Surface dry time approximately 40 minutes Tack Free time 3 hrs
- b. Gloss levels:** 95% minimum (Glossy) on coated Wooden Panel at 60 Gloss Head & 18-23 % (Matt) on coated Wooden Panel at 60 Gloss Head.
- c. Flash point IS101/1987 Part 1, Sec 6:** Above [Matt {5434/5436} -9C (15.8 F) Glossy {5433/5435} 23°C (73.4F)
- d. Stability of thinned paint:** To be used within 3 hours
- e. Shelf Life:** Emporio PU White Sealer (1072)=36 Months
Hardner for Emporio PU White Sealer (1073)=24 Months
18 Months for Kits from date of manufacture in original tightly closed container away from direct sunlight and extensive heat.

PRECAUTIONS

- For optimum performance, Asian Paints WoodTech Emporio PU White Sealer and Asian Paints WoodTech Emporio PU Palette must be applied at a temperature between 20°C and 40°C and humidity not above 75%.
- Do not over-thin and mix according to recommended ratios
- Stir well and strain before use.
- For best performance, choose appropriate % of the thinner as per the climatic conditions. Choose slow drying thinner for application at higher temperature.

SAFETY FEATURES

- Kindly refer to the MSDS for WoodTech Emporio PU Palette, which gives detailed information on safety measures while handling the paint.
- Store the product at ambient conditions in well ventilated locations and away from source of ignition and fire.
- Use protective equipment like rubber/polyurethane gloves, safety goggles/glasses, face mask while handling the paint.
- Avoid eye and skin contact. In both cases wash with soap and plenty of water. Get medical attention if irritation develops or persists.
- Do not inhale or ingest. In case of inhalation move to fresh air and seek medical attention if symptoms persist in both cases.
- No added Lead, Mercury or Chromium compounds.
- Left-Over Paint Disposal: Left-over paint/drums should not be disposed in soil/drains.
- Consumers should consult a local recycling agency for proper disposal of paint/drums.