

PRODUCT CODE 0027

Royale Luxury Enamel Wood & Metal Basecoat

Royale Luxury Enamel Wood & Metal Basecoat is a water based primer to be used with Royale Luxury Enamel on wood & metal surfaces. Besides good adhesion, it also offers excellent corrosion resistance to metal surfaces like doors and grills etc.



WATER BASED

asianpaints

LEAD FREE* GUARANTEE

* All Asian Paints products contain no added Lead, Mercury, Arsenic or Chromium from April 2008.

PRODUCT BENEFITS

Anti-corrosion property

Offers excellent protection against rust much better than the ordinary metal primers.

Quick Drying

Dries within 30 minutes and can be recoated in 4 hours - so you can finish your paint job faster.

Low Smell

Does not lead to harmful smell unlike other metal & wood primers. Along with Royale Luxury Enamel topcoat it ensures painting without any smell in your house

PRODUCT FEATURES

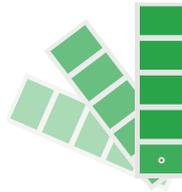
AVAILABLE PACKS



Shelf life: 3 years from date of manufacture in original tightly closed containers away from direct sunlight and excessive heat.

COLOURS AVAILABLE

Silver Grey



COVERAGE

1 COAT (wood) 200-250 sq. ft. ltr* (50% dilution with water)	1 COAT (metal) 170-200 Sq. ft./ltr* (No dilution)
2 COATS (wood) 110-130 sq. ft. ltr* (50% dilution with water)	2 COATS (metal) 95-105 sq. ft. ltr* (No dilution)

* Actual coverage may vary from the quoted coverage due to factors such as method & condition of application, surface roughness and porosity.

HOW TO APPLY

PAINT APPLICATION PROCESS (METAL)

APPLICATION	CODE	THINNER	DILUTION %	APPLICATION VISCOSITY	RECOATING PERIOD
STEP 1 RUST REMOVAL		REMOVE EXISTING RUST IF ANY BY CHIPPING, SCRAPING OR USING ANY SUITABLE SOLVENT			
STEP 2 SANDING		SAND THE SURFACE WITH SAND PAPER 180 AND WIPE CLEAN			
STEP 3 ROYALE ENAMEL WOOD & METAL BASECOAT	0027	NA	NO DILUTION	NOT APPLICABLE	4 - 6 HRS
STEP 4 SANDING		SAND THE SURFACE WITH SAND PAPER 320 AND WIPE CLEAN			
STEP 5 KNIFING PASTE FILLER	0016	WATER OR MTO	BASED ON REQUIREMENT	BASED ON REQUIREMENT	6 - 8 HRS
STEP 6 SANDING		SAND THE SURFACE WITH SAND PAPER 320 AND WIPE CLEAN			
STEP 7 ROYALE ENAMEL WOOD & METAL BASECOAT	0027	NA	NO DILUTION	NOT APPLICABLE	4 - 6 HRS

PAINT APPLICATION PROCESS (WOOD)

APPLICATION	CODE	THINNER	DILUTION %	APPLICATION VISCOSITY	RECOATING PERIOD
STEP 1 SANDING		SAND THE SURFACE WITH SAND PAPER 180 AND WIPE CLEAN			
STEP 2 ROYALE ENAMEL WOOD & METAL BASECOAT	0027	WATER	45 - 55	13 - 15	4 - 6 HRS
STEP 3 SANDING		SAND THE SURFACE WITH SAND PAPER 320 AND WIPE CLEAN			
STEP 4 ACRYLIC WALL PUTTY	1354	WATER	BASED ON REQUIREMENT	BASED ON REQUIREMENT	4 - 6 HRS
STEP 5 SANDING		SAND THE SURFACE WITH SAND PAPER 320 AND WIPE CLEAN			
STEP 6 ROYALE ENAMEL WOOD & METAL BASECOAT	0027	WATER	45 - 55	13 - 15	4-6 HRS

ADDITIONAL INFORMATION

POST PAINTING CARE

For the best performance of the paint, ensure proper cleaning of all dust, oil and external particles, if any, at regular intervals of six months.

TECHNICAL DETAILS

a. Drying time: Surface Dry 30 minutes

b. Sheen levels: Not applicable

b. Flash point IS101/1987 Part 1 Sec 6:

Not applicable

c. Stability of thinned paint: Use within 24 hours

PRECAUTIONS

- › Do not apply when ambient temperature is less than 10°C or if the temperature might drop to this level within 4 hours of application
- › Do not over-thin or over-extend the brush.
- › Stir well and strain before use.

SAFETY FEATURES

- › Kindly refer to the MSDS of Royale Luxury Enamel Wood & Metal Basecoat which gives detailed information on safety measures while handling the paint
- › Keep out of reach of children and away from eatables.
- › May be harmful if swallowed. In case of ingestion seek immediate medical attention.
- › Wear eye protection during application. In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
- › In case of skin contact immediately wash skin with soap and plenty of water. Get medical attention if irritation develops or persists.
- › Do not pour over left over paint down the drain or in water courses.
- › In the event of spills, contain spillage using sand or earth.
- › No added Lead, Mercury or Chromium Compounds.